



Steel Tubular Poles

Laxmi Pipes Limited

Empowering India



>> India's leading manufacturer of quality pole products with representation in every state and territory.

Applications of Swaged Tubular MS/GI Poles

The poles are widely used for various purposes:

- Power Distribution and Transmission
- Commercial
- Residential
- Highways
- Gardens
- Municipal

USPs

- All our business operations are performed with optimum integrity & dependability.
- Our products confirm to various IS Standards. The company is CE certified by DNV.
- We produce quality poles with the state-of-the-art technology driven machines integrated with Quality Assurance systems.
- Effective and continuous R&D in key areas of application, design, functionality & other parameters
- Dedicated team of professionals ensures that all manufactured products are as per the design, specifications & usage requirement of the clients.
- Strong infrastructure & Nation-wide distribution network which facilitates delivery of final consignments to our esteemed clients within the committed time frame.

Laxmi Pipes Ltd. set up in 1971 is one of the prominent organizations engaged in manufacturing and supplying high quality E.R.W. Galvanized and Black Steel Tubes/Pipes under the brand name "SINGAL INDIA".

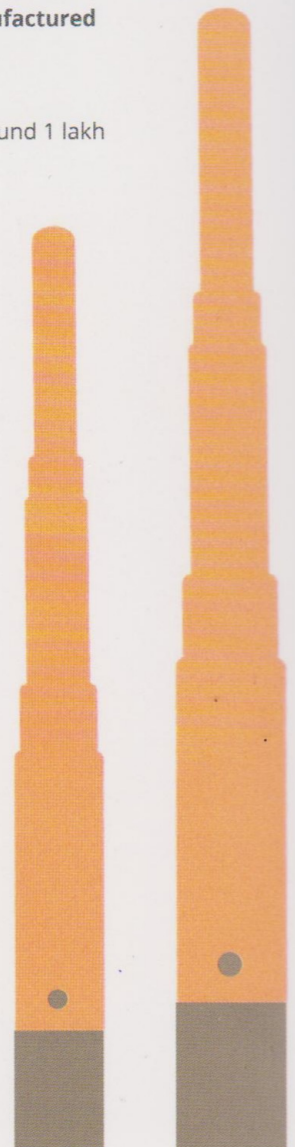
The company is also manufacturing Swaged Tubular Poles with the sizes ranging from SP-1 to SP-80. The manufactured swaged tubular poles conform to IS: 2713.

With an installed production capacity of around 1 lakh poles per annum, the poles are made by using latest technology and fine quality raw materials, which makes them durable and easy to maintain. These poles are energy efficient and are unique in designs.

Our offered poles are widely acknowledged for their robustness, corrosion resistance and easy installation and are available in various sizes and designs suitable for distribution and transmission of electricity and can also be used for solar panels and other applications.

Our products are known for their high durability, superlative performance and longer operational life.

Swaged Tubular Pole



Specifications of Steel Tubular Poles (Swaged Type) Conforming to IS:2713-1980

Designation	Overall Length	Planting Depth	Length of Sections			Outside Diameter & Thickness of Sections			Approx Weight of Pole	Breaking Load	Load for Permanent Set Not Exceeding 13 mm	Load for Temporary Deflection of 157.5 mm
	L		Bottom	Middle	Top	Bottom	Middle	Top				
			h3	h2	h1							
[1]	[2]	[3]	[4]	[5]	[6]	[7]	[8]	[9]	[10]	[11]	[12]	[13]
	(M)	(M)	(M)	(M)	(M)	(MM)	(MM)	(MM)	(KG.)	N (KGF)	N (KGF)	N (KGF)
410 SP - 1	7	1.25	4	1.5	1.5	114.3X3.65	88.9X3.25	76.1X3.25	62	2570 (262)	1245 (127)	785 (80)
410 SP - 2	7	1.25	4	1.5	1.5	114.5X4.50	88.9X4.05	76.1X3.25	73	3100 (316)	1510 (154)	941 (96)
410 SP - 3	7	1.25	4	1.5	1.5	114.5X5.40	88.9X4.85	76.1X3.25	85	3630 (370)	1760 (180)	1090 (111)
410 SP - 4	7.5	1.25	4.5	1.5	1.5	114.3X3.65	88.9X3.25	76.1X3.25	67	2350 (240)	1150 (117)	627 (64)
410 SP - 5	7.5	1.25	4.5	1.5	1.5	114.5X4.50	88.9X4.05	76.1X3.25	79	2760 (281)	1340 (137)	745 (76)
410 SP - 6	7.5	1.25	4.5	1.5	1.5	114.5X5.40	88.9X4.85	76.1X3.25	93	3320 (339)	1620 (165)	873 (89)
410 SP - 7	7.5	1.25	4.5	1.5	1.5	139.7X4.50	114.3X3.65	88.9X3.25	97	4330 (442)	2110 (215)	1400 (143)
410 SP - 8	7.5	1.25	4.5	1.5	1.5	139.7X4.85	114.3X3.65	88.9X3.25	103	4630 (472)	2250 (229)	1480 (151)
410 SP - 9	7.5	1.25	4.5	1.5	1.5	139.7X5.40	114.3X3.65	88.9X3.25	110	5100 (520)	2480 (253)	1600 (163)
410 SP - 10	8	1.5	4.5	1.75	1.75	114.3X3.65	88.9X3.25	76.1X3.25	70	2260 (230)	1100 (112)	520 (53)
410 SP - 11	8	1.5	4.5	1.75	1.75	114.5X4.50	88.9X4.05	76.1X3.25	83	2730 (278)	1320 (135)	618 (63)
410 SP - 12	8	1.5	4.5	1.75	1.75	114.5X5.40	88.9X4.85	76.1X3.25	97	3190 (325)	1550 (158)	725 (74)
410 SP - 13	8	1.5	4.5	1.75	1.75	139.7X4.50	114.3X3.65	88.9X3.25	101	4160 (424)	2020 (206)	1180 (120)
410 SP - 14	8	1.5	4.5	1.75	1.75	139.7X4.85	114.3X4.50	88.9X3.25	111	4440 (453)	2160 (220)	1280 (131)
410 SP - 15	8	1.5	4.5	1.75	1.75	139.7X5.40	114.3X4.50	88.9X3.25	119	4890 (499)	2380 (243)	1380 (140)
410 SP - 16	8.5	1.5	5	1.75	1.75	114.3X3.65	88.9X3.25	76.1X3.25	75	2090 (213)	1020 (104)	432 (44)
410 SP - 17	8.5	1.5	5	1.75	1.75	114.5X4.50	88.9X4.05	76.1X3.25	89	2520 (257)	1230 (125)	510 (52)
410 SP - 18	8.5	1.5	5	1.75	1.75	114.5X5.40	88.9X4.85	76.1X3.25	104	2950 (301)	1430 (146)	598 (61)
410 SP - 19	8.5	1.5	5	1.75	1.75	139.7X4.50	114.3X3.65	88.9X3.25	109	3844 (392)	1800 (191)	961 (98)
410 SP - 20	8.5	1.5	5	1.75	1.75	139.7X4.85	114.3X3.65	88.9X3.25	115	4110 (419)	2000 (204)	1010 (103)
410 SP - 21	8.5	1.5	5	1.75	1.75	139.7X5.40	114.3X4.50	88.9X3.25	129	4530 (462)	2210 (225)	1130 (115)
410 SP - 22	8.5	1.5	5	1.75	1.75	165.1X4.50	139.7X4.50	114.3X3.65	141	5450 (556)	2650 (270)	1730 (176)
410 SP - 23	8.5	1.5	5	1.75	1.75	165.1X4.85	139.7X4.50	114.3X3.65	148	5840 (596)	2840 (290)	1820 (186)
410 SP - 24	8.5	1.5	5	1.75	1.75	165.1X5.40	139.7X4.50	114.3X3.65	158	6450 (658)	3140 (320)	1970 (201)

Designation	Overall Length	Planting Depth	Length of Sections			Outside Diameter & Thickness of Sections			Approx Weight of Pole	Breaking Load	Load for Permanent Set Not Exceeding 13 mm	Load for Temporary Deflection of 157.5 mm
	L		Bottom	Middle	Top	Bottom	Middle	Top				
[1]	[2]	[3]	h3	h2	h1	(MM)	(MM)	(MM)	(KG.)	N (KGF)	N (KGF)	N (KGF)
	(M)	(M)	(M)	(M)	(M)	(MM)	(MM)	(MM)	(KG.)	N (KGF)	N (KGF)	N (KGF)
410 SP - 25	9	1.5	5	2	2	114.3X3.65	88.9X3.25	76.1X3.25	78	1940 (198)	941 (96)	333 (34)
410 SP - 26	9	1.5	5	2	2	114.5X4.50	88.9X4.05	76.1X3.25	92	2340 (239)	1140 (116)	402 (41)
410 SP - 27	9	1.5	5	2	2	114.5X5.40	88.9X4.85	76.1X3.25	108	2750 (280)	1330 (136)	461 (47)
410 SP - 28	9	1.5	5	2	2	139.7X4.50	114.3X3.65	88.9X3.25	113	3580 (365)	1740 (177)	745 (76)
410 SP - 29	9	1.5	5	2	2	139.7X4.85	114.3X4.50	88.9X3.25	125	3820 (390)	1860 (190)	814 (83)
410 SP - 30	9	1.5	5	2	2	139.7X5.40	114.3X4.50	88.9X3.25	133	4220 (430)	2050 (209)	882 (90)
410 SP - 31	9	1.5	5	2	2	165.1X4.50	139.7X4.50	114.3X3.65	147	5070 (517)	2460 (251)	1360 (139)
410 SP - 32	9	1.5	5	2	2	165.1X4.85	139.7X4.50	114.3X3.65	154	5430 (554)	2640 (269)	1430 (146)
410 SP - 33	9	1.5	5	2	2	165.1X5.40	139.7X4.50	114.3X3.65	164	6000 (612)	2910 (297)	1540 (157)
410 SP - 34	9.5	1.8	5	2.25	2.25	139.7X4.50	114.3X4.50	88.9X3.25	122	3630 (370)	1760 (180)	745 (76)
410 SP - 35	9.5	1.8	5	2.25	2.25	139.7X4.85	114.3X4.50	88.9X3.25	129	3880 (396)	1880 (192)	784 (80)
410 SP - 36	9.5	1.8	5	2.25	2.25	139.7X5.40	114.3X4.50	88.9X3.25	137	4280 (436)	2080 (212)	833 (85)
410 SP - 37	9.5	1.8	5	2.25	2.25	165.1X4.50	139.7X4.50	114.3X3.65	153	5150 (525)	2500 (255)	1300 (133)
410 SP - 38	9.5	1.8	5	2.25	2.25	165.1X4.85	139.7X4.50	114.3X3.65	160	5510 (562)	2680 (273)	1370 (140)
410 SP - 39	9.5	1.8	5	2.25	2.25	165.1X5.40	139.7X4.50	114.3X3.65	170	6090 (621)	2960 (302)	1480 (151)
410 SP - 40	10	1.8	5.2	2.4	2.4	139.7X4.50	114.3X4.50	88.9X3.25	128	3390 (346)	1650 (168)	608 (62)
410 SP - 41	10	1.8	5.2	2.4	2.4	139.7x4.85	114.3x4.50	88.9x3.25	135	3630 (370)	1760 (180)	637 (65)
410 SP - 42	10	1.8	5.2	2.4	2.4	139.7x5.40	114.3x4.50	88.9x3.25	144	3990 (407)	1940 (198)	677 (69)
410 SP - 43	10	1.8	5.2	2.4	2.4	165.1x4.50	139.7x4.50	114.3x3.65	160	4810 (490)	2330 (238)	1060 (108)
410 SP - 44	10	1.8	5.2	2.4	2.4	165.1x4.85	139.7x4.50	114.3x3.65	168	5150 (525)	2500 (255)	1120 (114)
410 SP - 45	10	1.8	5.2	2.4	2.4	165.1x5.40	139.7x4.50	114.3x3.65	178	5690 (580)	2760 (282)	1200 (122)
410 SP - 46	10	1.8	5.2	2.4	2.4	193.7x4.85	165.1x4.50	139.7x4.50	208	7210 (735)	3500 (357)	1850 (189)
410 SP - 47	10	1.8	5.2	2.4	2.4	193.7x5.40	165.1x4.50	139.7x4.50	221	7910 (807)	3840 (392)	1990 (203)
410 SP - 48	10	1.8	5.2	2.4	2.4	193.7x5.90	165.1x4.50	139.7x4.50	233	8620 (879)	4190 (427)	2110 (215)
410 SP - 49	11	1.8	5.6	2.7	2.7	139.7x4.85	114.3x4.50	88.9x3.25	140	3000 (306)	1460 (149)	412 (42)
410 SP - 50	11	1.8	5.6	2.7	2.7	139.7x5.40	114.3x4.50	88.9x3.25	147	3210 (327)	1560 (159)	431 (44)
410 SP - 51	11	1.8	5.6	2.7	2.7	139.7x5.40	114.3x5.40	88.9x3.25	164	3530 (360)	1720 (175)	480 (49)
410 SP - 52	11	1.8	5.6	2.7	2.7	165.1x4.50	139.7x4.50	114.3x3.65	175	4250 (433)	2060 (210)	726 (74)

Designation	Overall Length	Planting Depth	Length of Sections			Outside Diameter & Thickness of Sections			Approx Weight of Pole	Breaking Load	Load for Permanent Set Not Exceeding 13 mm	Load for Temporary Deflection of 157.5 mm
	L		Bottom	Middle	Top	Bottom	Middle	Top				
			h3	h2	h1							
[1]	[2]	[3]	[4]	[5]	[6]	[7]	[8]	[9]	[10]	[11]	[12]	[13]
	(M)	(M)	(M)	(M)	(M)	(MM)	(MM)	(MM)	(KG.)	N (KGF)	N (KGF)	N (KGF)
410 SP - 53	11	1.8	5.6	2.7	2.7	165.1x4.85	139.7x4.50	114.3x3.65	183	4550 (464)	2220 (226)	765 (78)
410 SP - 54	11	1.8	5.6	2.7	2.7	165.1x5.40	139.7x4.50	114.3x3.65	194	5030 (513)	2440 (249)	814 (83)
410 SP - 55	11	1.8	5.6	2.7	2.7	193.7x4.85	165.1x4.50	139.7x4.50	227	6370 (650)	3100 (316)	1270 (130)
410 SP - 56	11	1.8	5.6	2.7	2.7	193.7x5.40	165.1x4.50	139.7x4.50	241	6990 (713)	3400 (347)	1370 (140)
410 SP - 57	11	1.8	5.6	2.7	2.7	193.7x5.90	165.1x4.85	139.7x4.50	256	7620 (777)	3710 (378)	1470 (150)
410 SP - 58	12	2	5.8	3.1	3.1	165.1x4.50	139.7x4.50	114.3x3.65	186	3880 (396)	1880 (192)	539 (55)
410 SP - 59	12	2	5.8	3.1	3.1	165.1x4.85	139.7x4.50	114.3x3.65	197	4160 (424)	2020 (206)	569 (58)
410 SP - 60	12	2	5.8	3.1	3.1	165.1x5.40	139.7x4.50	114.3x3.65	208	4600 (469)	2240 (228)	598 (61)
410 SP - 61	12	2	5.8	3.1	3.1	193.7x4.85	165.1x4.50	139.7x4.50	245	5820 (594)	2830 (289)	951 (97)
410 SP - 62	12	2	5.8	3.1	3.1	193.7x5.40	165.1x4.50	139.7x4.50	259	6390 (652)	3110 (317)	1010 (103)
410 SP - 63	12	2	5.8	3.1	3.1	193.7x5.90	165.1x4.85	139.7x4.50	277	6960 (710)	3390 (345)	1090 (111)
410 SP - 64	12	2	5.8	3.1	3.1	219.1x4.85	193.7x4.85	165.1x4.50	292	7490 (764)	3640 (371)	1460 (149)
410 SP - 65	12	2	5.8	3.1	3.1	219.1x5.60	193.7x4.85	165.1x4.50	313	8530 (871)	4150 (423)	1610 (164)
410 SP - 66	12	2	5.8	3.1	3.1	219.1x5.90	193.7x4.85	165.1x4.50	322	8980 (916)	4360 (445)	1660 (169)
410 SP - 67	13	2	5.8	3.6	3.6	193.7x4.85	165.1x4.50	139.7x4.50	261	5270 (537)	2560 (261)	677 (69)
410 SP - 68	13	2	5.8	3.6	3.6	193.7x5.40	165.1x4.85	139.7x4.50	281	5790 (590)	2810 (287)	735 (75)
410 SP - 69	13	2	5.8	3.6	3.6	193.7x5.90	165.1x5.40	139.7x4.50	302	6300 (642)	3060 (312)	794 (81)
410 SP - 70	13	2	5.8	3.6	3.6	219.1x4.85	193.7x4.85	165.1x4.50	312	6780 (691)	3300 (336)	1060 (108)
410 SP - 71	13	2	5.8	3.6	3.6	219.1x5.60	193.7x4.85	165.1x4.50	333	7720 (787)	3750 (382)	1160 (118)
410 SP - 72	13	2	5.8	3.6	3.6	219.1x5.90	193.7x4.85	165.1x4.50	343	8120 (828)	3940 (402)	1190 (121)
410 SP - 73	14.5	2	6.5	4	4	193.7x5.40	165.1x5.40	139.7x4.50	312	5050 (515)	2450 (250)	500 (51)
410 SP - 74	14.5	2	6.5	4	4	193.7x5.90	193.7x4.85	139.7x4.50	336	5500 (561)	2680 (273)	539 (55)
410 SP - 75	14.5	2	6.5	4	4	219.1x5.60	193.7x4.85	165.1x4.50	370	6750 (688)	3780 (334)	775 (79)
410 SP - 76	14.5	2	6.5	4	4	219.1x5.90	193.7x4.85	165.1x4.50	380	7100 (724)	3450 (352)	794 (81)
410 SP - 77	16	2.3	7	4.5	4.5	193.7x5.40	165.1x5.40	139.7x4.50	341	4590 (468)	2230 (227)	363 (37)
410 SP - 78	16	2.3	7	4.5	4.5	193.7x5.90	193.7x4.85	139.7x4.50	367	5000 (510)	2430 (248)	392 (40)
410 SP - 79	16	2.3	7	4.5	4.5	219.1x5.60	193.7x4.85	165.1x4.50	405	6130 (625)	2980 (304)	569 (58)
410 SP - 80	16	2.3	7	4.5	4.5	219.1x5.90	193.7x4.85	165.1x4.50	416	6440 (657)	3130 (319)	588 (60)

- >> POWER DISTRIBUTION AND TRANSMISSION POLES
- >> HIGHWAY LIGHTING POLES
- >> STREET LIGHTING POLES

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IS : 1161
IS : 1239
IS : 2713

